

REFRIGERANT LINES REMOVAL/INSTALLATION [LF]

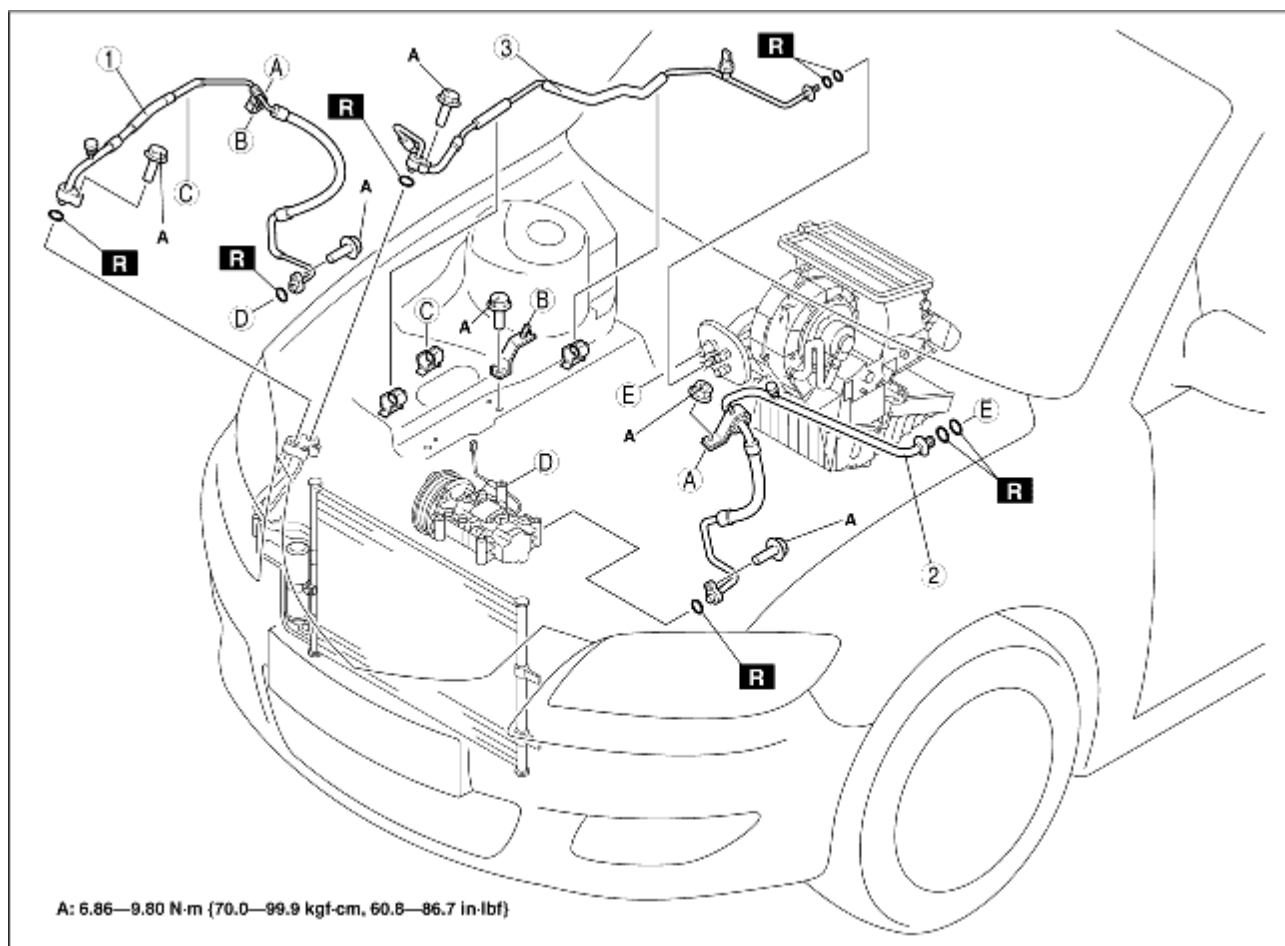
B3E071161460W02

1. Disconnect the negative battery cable.
2. Discharge the refrigerant from the system. (See [REFRIGERANT RECOVERY.](#)) (See [REFRIGERANT CHARGING.](#))
3. Remove the P/S fluid reserve tank.
4. Remove the coolant reserve tank. (See [COOLANT RESERVE TANK REMOVAL/INSTALLATION.](#))
5. Remove the accelerator cable.
6. Remove the P/S fluid hose bracket.
7. Remove the under cover.
8. Remove in the order indicated in the table. Do not allow compressor oil to spill.

Caution

- If moisture or foreign material enters the refrigeration cycle, cooling ability will be lowered and abnormal noise will occur. Always immediately plug all open fittings after removing any refrigeration cycle parts to keep moisture or foreign material out of the cycle.

9. Install in the reverse order of removal.
10. Perform the refrigerant system performance test. (See [REFRIGERANT SYSTEM PERFORMANCE TEST.](#))



B3E0711W412

1	Cooler hose (HI) (See Refrigerant Line Removal Note.) (See Refrigerant Line Installation Note.)
2	Cooler hose (LO) (See Refrigerant Line Removal Note.) (See Refrigerant Line Installation Note.)
3	Cooler pipe (See Refrigerant Line Removal Note.) (See Refrigerant Line Installation Note.)